## J-11 Expansion Joints

- Connects unequal pipe sizes
- Absorbs thermal expansion and contraction
- Eliminates vibration and noise
- Noncorrosive
- Shock resistant
- Made in U.S.A.



## Materials of C onstruction

- ELASTOMERS

Pure Gum Rubber, Neoprene, Hypalon ${ }^{\circledR}$, Chlorobutyl, Buna-N, PPDM, and Viton ${ }^{\circledR}$

- CONTROL RODS AND RETAINING RINGS

Galvanized Steel, Stainless Steel

- WORKING PRESSURE

Standard pressure rating: 50 psi
High pressure rating: 75 psi

## - VACUUM RATING

$15 \mathrm{in} . \mathrm{Hg}$
Full vacuum available

Red Valve Company'sJ-11 E ccentric Reducer provides all of the benefits of Redflex ${ }^{\ominus}$ Expansion Joint line with the ability to mate unequal size pipes. Red Valve Company's $J-11$ E ccentric Reducers can be used as pipe reducers or increasers, expansion joints, flexible connectors and vibration eliminators. These tapers were designed to replace metal reducers in the pipeline. They are available in single, double, and triple arches, in either open or filled models. The multiple arches are used in applications where expansion or contraction will occur. The advantage to the all-rubber J-11 Reducers over metal reducers is the flexibility and durability of the elastomer. Filled reducers are usually used on slurry and abrasive applications to prevent the collection of material which can settle in the arches.

The Redflex ${ }^{\circledR}$ - 11 E ccentric Reducer eliminates noise and isolates vibration in the pipeline, reduces stress, eliminates electrolysis and protects against start-up surges. E ccentric reducers save installation space and reduce costs.

Red Valve Company manufactures eccentric reducers to meet your exact piping needs. A complete chart of standard dimensions are listed on the next page. The flanges are designed to meet ANSI Class 125 drilling. J-11 Reducers are available in a variety of elastomers to satisfy the chemical compatibility and temperature of the process fluid.

Piping systems must be anchored when using eccentric reducers. Standard control rods cannot be used to prevent overextension or elongation. This is particularly of concern in larger diameter sizes, over 12", where the smaller end joint control rods have a lever effect. Special design control rods with backup plates may need to be engineered.

Control Rod Configuration



## Dimensions and Movement $\mathrm{J}-11$ Eccentric Reducers

|  | Open Arch Movement Capability: From Neutral Position |  |  |  |  |  |  | Filled Arch Movement Capability: From Neutral Position |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ```Joint Size I.D. }1\times\mathrm{ x.D. } x Length``` | Length MinimumMaximum | Axial <br> Compress | Axial Extend | Lateral Deflect | Angular Deflect | Degrees Torsion | Thrust <br> Factor | Length MinimumMaximum | Axial <br> Compress | Axial Extend | Lateral <br> Deflect | Angular Deflect | Degrees Torsion | Thrust <br> Factor |
| *2 x $1 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $18.4{ }^{\circ}$ | $3^{\circ}$ | 12.69 | 5-3/4"-6-1/8" | 1/4" | 1/8" | 9/32" | $9.5{ }^{\circ}$ | $1.8{ }^{\circ}$ | 3.14 |
| *2 $\times 1-1 / 2 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $15.9^{\circ}$ | $3^{\circ}$ | 14.32 | $5-3 / 4^{\prime \prime}-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $8.1^{\circ}$ | $1.8{ }^{\circ}$ | 3.14 |
| $3 \times 2 \times 6$ | $5-1 / 2^{\prime \prime}-6-1 / 4^{\prime \prime}$ | 1/2" | 1/4" | 1/2" | $11.3^{\circ}$ | $3^{\circ}$ | 19.79 | $5-3 / 4{ }^{\prime \prime}-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $5.7^{\circ}$ | $1.8{ }^{\circ}$ | 7.06 |
| $4 \times 2 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $9.5{ }^{\circ}$ | $3^{\circ}$ | 23.92 | $5-3 / 4 "-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $4.8{ }^{\circ}$ | $1.8{ }^{\circ}$ | 12.57 |
| $4 \times 2-1 / 2 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $8.8{ }^{\circ}$ | $3^{\circ}$ | 26.15 | $5-3 / 4 "-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $4.4{ }^{\circ}$ | $1.8{ }^{\circ}$ | 12.57 |
| $4 \times 3 \times 6$ | $5-1 / 2^{\prime \prime}-6-1 / 4^{\prime \prime}$ | 1/2" | 1/4" | 1/2" | $8.2^{\circ}$ | $3^{\circ}$ | 28.46 | $5-3 / 4{ }^{\prime \prime}-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $4.1^{\circ}$ | $1.8{ }^{\circ}$ | 12.57 |
| $6 \times 3 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $6.4{ }^{\circ}$ | $3^{\circ}$ | 38.70 | 5-3/4"-6-1/8" | 1/4" | 1/8" | 9/32" | $3.2{ }^{\circ}$ | $1.8{ }^{\circ}$ | 28.27 |
| $6 \times 4 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $5.7^{\circ}$ | $3^{\circ}$ | 44.41 | $5-3 / 4{ }^{\prime \prime}-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $2.9{ }^{\circ}$ | $1.8{ }^{\circ}$ | 28.27 |
| $6 \times 5 \times 6$ | 5-1/2"-6-1/4" | 1/2" | 1/4" | 1/2" | $5.2^{\circ}$ | $3^{\circ}$ | 50.51 | $5-3 / 4 "-6-1 / 8^{\prime \prime}$ | 1/4" | 1/8" | 9/32" | $2.6{ }^{\circ}$ | $1.8{ }^{\circ}$ | 28.27 |
| $8 \times 4 \times 8$ | 7-1/4"-8-3/8" | 3/4" | 3/8" | 1/2" | $7.1^{\circ}$ | $3^{\circ}$ | 63.49 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $3.6{ }^{\circ}$ | $1.8{ }^{\circ}$ | 50.27 |
| $8 \times 5 \times 8$ | 7-1/4"-8-3/8" | 3/4" | 3/8" | 1/2" | $6.6^{\circ}$ | $3^{\circ}$ | 70.76 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $3.6{ }^{\circ}$ | $1.8{ }^{\circ}$ | 50.27 |
| $8 \times 6 \times 6$ | 5-1/4"-6-3/8" | 3/4" | 3/8" | 1/2" | $6.1^{\circ}$ | $3^{\circ}$ | 78.42 | 5-5/8"- $6-3 / 16^{\prime \prime}$ | 3/8" | 3/16" | 9/32" | $3.1^{\circ}$ | $1.8{ }^{\circ}$ | 50.27 |
| $10 \times 6 \times 8$ | 7-1/4"- 8-3/8" | 3/4" | 3/8" | 1/2" | $5.3^{\circ}$ | $3^{\circ}$ | 94.90 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $2.8{ }^{\circ}$ | $1.8{ }^{\circ}$ | 78.54 |
| $10 \times 8 \times 8$ | 7-1/4"-8-3/8" | 3/4" | 3/8" | 1/2" | $4.8{ }^{\circ}$ | $3^{\circ}$ | 112.95 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $2.4{ }^{\circ}$ | $1.8{ }^{\circ}$ | 78.54 |
| $12 \times 6 \times 16$ | 15-1/4"-16-3/8" | 3/4" | 3/8" | 1/2" | $4.8{ }^{\circ}$ | $3^{\circ}$ | 113.10 | 15-5/8"-16-3/16" | 3/8" | 3/16" | 9/32" | $2.4{ }^{\circ}$ | $1.8{ }^{\circ}$ | 113.10 |
| $12 \times 8 \times 8$ | 7-1/4"-8-3/8" | 3/4" | 3/8" | 1/2" | $4.3{ }^{\circ}$ | $3^{\circ}$ | 132.57 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $2.2{ }^{\circ}$ | $1.8{ }^{\circ}$ | 113.10 |
| $12 \times 10 \times 8$ | 7-1/4"- 8-3/8" | 3/4" | 3/8" | 1/2" | $3.9^{\circ}$ | $3^{\circ}$ | 153.76 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $1.9^{\circ}$ | $1.8{ }^{\circ}$ | 113.10 |
| $14 \times 8 \times 10$ | 9-1/4"- 10-3/8" | 3/4" | 3/8" | 1/2" | $3.9^{\circ}$ | $2^{\circ}$ | 177.09 | 9-5/8"- 10-3/16" | 3/8" | 3/16" | 9/32" | $1.9^{\circ}$ | $1.2^{\circ}$ | 153.94 |
| $14 \times 10 \times 12$ | 11-1/4"-12-3/8" | 3/4" | 3/8" | 1/2" | $3.6{ }^{\circ}$ | $2^{\circ}$ | 201.46 | 11-5/8"-12-3/16" | 3/8" | 3/16" | 9/32" | $1.8{ }^{\circ}$ | $1.2^{\circ}$ | 153.94 |
| $14 \times 12 \times 8$ | 7-1/4"- 8-3/8" | 3/4" | 3/8" | 1/2" | $3.3^{\circ}$ | $2^{\circ}$ | 277.40 | 7-5/8"- 8-3/16" | 3/8" | 3/16" | 9/32" | $1.7^{\circ}$ | $1.2^{\circ}$ | 153.94 |
| $16 \times 10 \times 12$ | 11-1/4"-12-3/8" | 3/4" | 3/8" | 1/2" | $3.3^{\circ}$ | $2^{\circ}$ | 227.40 | 11-5/8"-12-3/16" | 3/8" | 3/16" | 9/32" | $1.7^{\circ}$ | $1.2^{\circ}$ | 201.06 |
| $16 \times 12 \times 14$ | 13-1/4"-14-3/8" | 3/4" | 3/8" | 1/2" | $3.1^{\circ}$ | $2^{\circ}$ | 254.91 | 13-5/8"-14-3/16" | 3/8" | 3/16" | 9/32" | $1.5{ }^{\circ}$ | $1.2^{\circ}$ | 201.06 |
| $20 \times 16 \times 12$ | 11-1/4"-12-3/8" | 3/4" | 3/8" | 1/2" | $2.9{ }^{\circ}$ | $1^{\circ}$ | 283.99 | 11-5/8"-12-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | .$^{\circ}$ | 254.47 |
| $24 \times 12 \times 20$ | 19-1/4"-20-3/8" | 3/4" | 3/8" | 1/2" | $2.9{ }^{\circ}$ | $1^{\circ}$ | 283.99 | 19-5/8"- 20-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | .$^{\circ}$ | 254.47 |
| $24 \times 18 \times 10$ | 9-1/4"-10-3/8" | 3/4" | 3/8" | 1/2" | $2.9{ }^{\circ}$ | $1^{\circ}$ | 283.99 | 9-5/8"- 10-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | . $6^{\circ}$ | 254.47 |
| $24 \times 20 \times 16$ | 15-1/4"-16-3/8" | 3/4" | 3/8" | 1/2" | $2.9{ }^{\circ}$ | $1^{\circ}$ | 283.99 | 15-5/8"-16-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | .$^{\circ}$ | 254.47 |
| $30 \times 20 \times 24$ | 23-1/4"-24-3/8" | 3/4" | 3/8" | 1/2" | $2.9{ }^{\circ}$ | $1{ }^{\circ}$ | 283.99 | 23-5/8"-24-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | . $6^{\circ}$ | 254.47 |
| $30 \times 24 \times 22$ | 21-1/4"-22-3/8" | 3/4" | 3/8" | 1/2" | $2.9^{\circ}$ | $1^{\circ}$ | 283.99 | 21-5/8"- 22-3/16" | 3/8" | 3/16" | 9/32" | $1.4{ }^{\circ}$ | . $6^{\circ}$ | 254.47 |

*Filled Arch Only
Sizes reflect available tooling — longer face-to-face or size not listed, consult factory.

