

Tideflex® Series 35 / Series 35-1 Check Valves

Installation, Operation and Maintenance Manual



The engineered design of the Series 35/35-1 Check Valve provides reliable backflow protection. Its unique duckbill design stops backflow from oceans, rivers or stormwater, and is the ideal valve for effluent diffuser systems.

Series 35/35-1 Check Valves seal on entrapped solids and debris without jamming. There are no hinged gates to hang open, warp or freeze. They are virtually maintenance free.

The Series 35/35-1 Check Valve is available in a wide variety of elastomers and is designed to meet your exact flow specifications.



Certified to
NSF/ASME/CAN 61

Only certain valves have NSF/ASME/CAN 61 Certification.

Contact Red Valve with the valve's part number and serial number that are embedded in the rubber to confirm.

IMPORTANT

Please take a moment to review this manual. Before performing any maintenance on the valve be sure the pipeline has been de-pressurized. The improper installation or use of this product may result in personal injury, product failure, or reduced product life. Red Valve can accept NO liability resulting from the improper use or installation of this product. If you have any questions, please call the customer service department at (412) 279-0044. We appreciate your comments. Thank you for choosing Tideflex®.

INSTALLATION

The valve shall be installed with the bill in the vertical position. The valve end with the flange face should be installed on the pressure side of the system using the split backup rings provided. The sleeve split should be installed facing downstream, with the split in the vertical position.

The installation bolt torque on the end flange bolts are listed in the table below.

RECOMMENDED MINIMUM BOLT TORQUE

Valve Size	Bolt Size	Torque (ft*lb.)
1"	1/2" - 13NC	20
1-1/2"	1/2" - 13NC	20
2"	5/8" - 11NC	30
2-1/2"	5/8" - 11NC	40
3"	5/8" - 11NC	40
4"	5/8" - 11NC	30
5"	3/4" - 10NC	40
6"	3/4" - 10NC	30
8"	3/4" - 10NC	40
10"	7/8" - 9NC	40
12"	7/8" - 9NC	50
14"	1" - 8NC	50
16"	1" - 8NC	50
18"	1-1/8" - 7NC	30
20"	1-1/8" - 7NC	30
24"	1-1/4" - 7NC	40
30"	1-1/4" - 7NC	30
36"	1-1/2" - 6NC	40
42"	1-1/2" - 6NC	50
48"	1-1/2" - 6NC	55
54"	1-3/4" - 5NC	60
60"	1-3/4" - 5NC	80
72"	1-3/4" - 5NC	100

Torque values are suggested minimum values.

Torque all flange bolts in a star pattern, first to 50% of tabulated values, then retorque to 100% of tabulated values. If greater torque is required, continue retorquing in increments of 50% of tabulated values. Use of a high quality anti-seize compound on all bolt threads is recommended.

Variables such as the surface finish on bolt threads, type of anti-seize compound used, and surface finish of the mating flanges all have an effect on the minimum torque required to obtain a flange seal.

OPERATION

The Series 35/35-1 Check Valve is a self-contained check valve for use on low backpressure systems. Backpressures in excess of rated pressure can invert the sleeve and cause valve failure.

Tideflex® Check Valves are custom-made products intended for a specific application and have been designed to respond to criteria unique to that purpose such as line pressure, minimum and maximum backflow pressure, and chemical compatibility. Should the conditions for which the valve has been designed be altered or changed in any way, it could affect the normal operation of the valve and/or prevent the valve from draining completely. Valves made to withstand high backpressure may not self drain completely.

MAINTENANCE

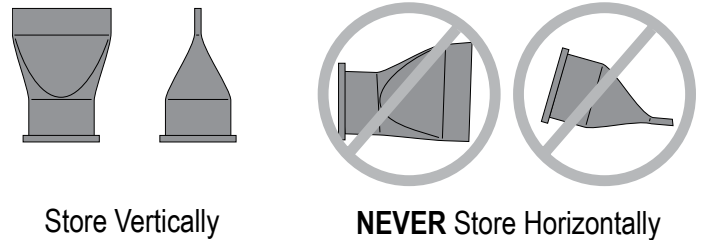
The Series 35/35-1 Check Valve should remain trouble free for the life of the system.

STORAGE

Check valves should be stored in a cool, dry location on original shipping pallet with the bill facing upward (not on side) (Figure 1). Do not drop, bend or twist the check valve or damage may occur.

1. Store the valve in a cool, clean, dry location.
2. Avoid exposure to light, electric motors, dirt or chemicals. Resilient check valves are subject to deterioration when exposed to ozones and non-compatible chemicals.
3. Store Installation Operation Manual with product so it will be readily available for installation.

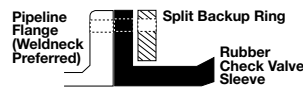
FIGURE 1



TROUBLESHOOTING

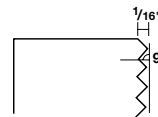
During installation you may need to retorque the flange bolts several times for a proper seal. This will overcome any leaks due to the cold flow of the rubber sleeve flange.

A.



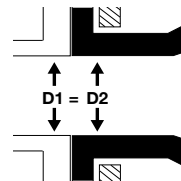
A. Standard check valves are built to schedule 40 pipe I.D. and to ASME Class 125/150 flange and bolt circle specifications. It is recommended mating flanges are flat and full faced.

B.



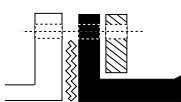
B. It is recommended mating flange is serrated to grip the rubber flange. Serrations should be cut 1/16" deep, with a 90° angle tool point. Pitch should be 8 cuts per inch.

C.



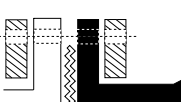
C. Mating flange ID must match Check Valve sleeve ID.

D.



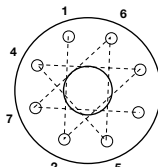
D. When installing check valve to rubber, PVC, or any slick mating flange, we recommend installing a metal serrated gasket between the two flanges to assist seal.

E.



E. When bolting check valve to PVC or synthetic mating flange, use a split back-up retaining ring. The mating flange will yield prior to generating enough force on flange faces for proper seal.

F.



F. Always use a star pattern when bolting check valve.

Limited Warranty

Red Valve Company ("Seller") manufactured products, auxiliaries and parts thereof that we manufacture for a period of twenty-four (24) months from date of shipment from Seller's factory, are warranted to the original purchaser only against defective workmanship and material, but only if properly stored, installed, operated, and serviced in accordance with Seller's recommendations and instructions.

For items proven to be defective within the warranty period, your exclusive remedy under this limited warranty is repair or replacement of the defective item, at Seller's option, FCA Incoterms 2020 Seller's facility with removal, transportation, and installation at your cost.

Products or parts manufactured by others but furnished by Seller are not covered by this limited warranty. Seller may provide repair or replacement for other's products or parts only to the extent provided in and honored by the original manufacturer's warranty to Seller, in each case subject to the limitations contained in the original manufacturer's warranty.

No claim for transportation, labor, or special or consequential damages or any other loss, cost or damage is being provided in this limited warranty. You shall be solely responsible for determining suitability for use and in no event shall Seller be liable in this respect.

This limited warranty does not warrant that any Seller product or part is resistant to corrosion, erosion, abrasion or other sources of failure, nor does Seller warrant a minimum length of service.

Your failure to give written notice to us of any alleged defect under this warranty within twenty (20) days of its discovery, or attempts by someone other than Seller or its authorized representatives to remedy the alleged defects therein, or failure to return product or parts for repair or replacement as herein provided, or failure to store, install, or operate said products and parts according to the recommendations and instructions furnished by Seller shall be a waiver by you of all rights under this limited warranty.

This limited warranty is voided by any misuse, modification, abuse or alteration of Seller's product or part, accident, fire, flood or other Act of God, or your failure to pay entire contract price when due.

The foregoing limited warranty shall be null and void if, after shipment from our factory, the item is modified in any way or a component of another manufacturer, such as but not limited to; an actuator is attached to the item by anyone other than a Seller factory authorized service personnel.

All orders accepted shall be deemed accepted subject to this limited warranty, which shall be exclusive of any other or previous warranty, and this shall be the only effective guarantee or warranty binding on Seller, despite anything to the contrary contained in the purchase order or represented by any agent or employee of Seller in writing or otherwise, notwithstanding, including but not limited to implied warranties.

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February 2023

Sales and Service

For information about our worldwide locations, approvals, certifications and local representatives:



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