## Red Valve<sup>®</sup>

## **Series 75 Manual Pinch Valves**



- No packing to maintain, ever.
- Same face-to-face as gate, plug or ball valves to 6".
- Sleeve is the only wetted part, reduces maintenance costs.
- Position indicator, heavy-duty sleeve.
- 100% full-port design.
- Bi-directional, drop-tight shutoff.

## Materials of Construction

- Body: Cast iron or aluminum
- Sleeves: Pure Gum Rubber (PGR), Ethylene Propylene Diene Terpolymer (EPDM)\*, Acrylonitrile-Butadiene (NBR), Fluoroelastomer (FKM)\*, Chloroprene (CR)\*, Chlorosulfonated Polyethylene (CSM), Chloro-Isobutylene-Isoprene (CIIR).
  \* White food grade options available.
- Drilled and tapped flanges: ASME 150, ASME B16.1 125 cast flanges, AWWA C110 125 flanges, EN1092 PN 6, EN1092 PN 10, EN1092 PN 16, JIS 5K, JIS 10K.
- Other drill patterns available upon request.
- **Optional:** Extended stems and torque tubes, floorstands, chainwheels, limit switches

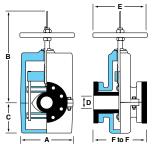
The Series 75 Manual Pinch Valve is one of the top selling pinch valves in the world today. The Series 75's full-port design eliminates dead spots, crevices, seats and bearings where slurry can hang up and impair operation. The heart of this unique valve is the durable, flexible rubber sleeve which is reinforced with high-strength fabric. The principle of design is very simple; two mechanical pinch bars open and close the elastomer sleeve. The sleeve, which is the only part of the valve exposed to the line process, eliminates maintenance and the need for expensive, exotic body materials. Valve operation will not freeze and operating torques remain constant, even if the valve has remained in the open or closed position for years.

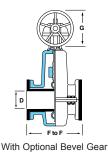
The Series 75 has the same ASME B16.10 face-to-face as gate, plug or ball valves up to 6".

The Series 75 has excellent control characteristics and can be used as a throttling manual control valve. By simply turning the handwheel, operators can fine-tune the valve position to maintain a constant rate of flow.

## SERIES 75

SERIES 75	DIMENSIONS in/mm							
VALVE	LENGTH	winth	HEI	GHT	HANDWHEEL	DIAMETER		VALVE
SIZE D*	F-to-F	A	в	С	Е	G**	PRESSURE*** psi/kPa	WEIGHT lbs/kg
<u>1"x.5"</u>	<u>5.50</u>	<u>6.25</u>	<u>10.63</u>	<u>3.00</u>	<u>6.00</u>		<u>150</u>	<u>20</u>
25mmx15mm	140	159	270	73	152		1030	9
<u>1"x.75"</u>	<u>5.50</u>	<u>6.25</u>	<u>10.63</u>	<u>3.00</u>	<u>6.00</u>		<u>150</u>	<u>20</u>
25mmx20mm	140	159	270	73	152		1030	9
<u>1"</u>	<u>5.50</u>	<u>6.25</u>	<u>10.63</u>	<u>3.00</u>	<u>6.00</u>		<u>150</u>	<u>20</u>
25mm	140	159	270	73	152		1030	9
<u>1.5"</u>	<u>6.50</u>	<u>9.00</u>	<u>11.50</u>	<u>3.63</u>	<u>6.00</u>		<u>150</u>	<u>34</u>
40mm	165	229	292	<u>92</u>	152		1030	15
<u>2"</u>	<u>7.00</u>	<u>7.75</u>	<u>14.88</u>	<u>4.50</u>	<u>12.00</u>		<u>150</u>	<u>50</u>
50mm	178	197	378	114	305		1030	23
<u>2.5"</u>	<u>7.50</u>	<u>9.75</u>	<u>16.56</u>	<u>4.75</u>	<u>12.00</u>		<u>150</u>	<u>62</u>
65mm	191	248	<u>421</u>	121	305		1030	28
<u>3"</u>	<u>8.00</u>	<u>9.50</u>	<u>16.56</u>	<u>5.00</u>	<u>12.00</u>		<u>150</u>	<u>80</u>
80mm	203	241	421	127	305		1030	36
<u>4"</u>	<u>9.00</u>	<u>10.75</u>	<u>17.38</u>	<u>5.50</u>	<u>12.00</u>	<u>18.00</u>	<u>150</u>	<u>85</u>
100mm	229	273	441	140	305	457	1030	39
<u>5"</u>	<u>10.00</u>	<u>15.00</u>	<u>24.25</u>	<u>7.75</u>	<u>24.00</u>	<u>18.00</u>	<u>150</u>	<u>170</u>
125mm	254	381	616	197	610	457	1030	77
<u>6"</u>	<u>10.50</u>	<u>15.50</u>	<u>24.25</u>	<u>7.88</u>	<u>24.00</u>	<u>24.00</u>	<u>150</u>	<u>186</u>
150mm	267	394	616	200	610	610	1030	84
<u>8"</u>	<u>16.00</u>	<u>19.75</u>	<u>34.00</u>	<u>9.38</u>	<u>24.00</u>	<u>24.00</u>	<u>125</u>	<u>400</u>
200mm	406	502	864	238	610	610	860	181
<u>10"</u>	<u>20.00</u>	<u>24.50</u>	<u>36.88</u>	<u>10.00</u>	<u>24.00</u>	<u>24.00</u>	<u>100</u>	<u>500</u>
250mm	508	622	937	254	610	610	690	227
<u>12"</u>	<u>24.00</u>	<u>35.00</u>	<u>40.00</u>	<u>11.50</u>	<u>24.00</u>	<u>24.00</u>	<u>100</u>	<u>650</u>
300mm	610	889	1016	292	610	610	690	295





\* Larger sizes available in the Series 52H.

\*\* With optional bevel gear.

\*\*\* Higher working pressures available, see Series 9000.