

CUSTOMER APPROVAL:

Control Valve Design Data Form

Please complete the form to define the project and operating parameters. Include as much information as possible. Shaded areas are required. Email your inquiry to support@redvalve.com.

CUSTOMER			PHONE			
CONTACT PERSON			EMAIL			
PROJECT REFERENCE	DELIVERY REQUIRED		DRAWING APPROVAL			
LINE SIZE	BODY MATERIAL		FLANGE CLASS DRILLING			
PIPE SCH.	-		DRILLING			
MODEL	SLEEVE MATERIAL		FLOW MEDIUM (Describe):			
FUNCTION						
FLOW DATA	MINIMUM FLOW TO BE CONTROLLED	NORMAL FLOW TO BE CONTROLLED	MAXIMUM FLOW TO BE CONTROLLED	SHUTOFF		
Q (Flow Rate in U.S. GPM)	CONTROLLED	CONTROLLED	CONTROLLED	YES NO		
P1 (Inlet Pressure at Controlled Flow Rate) psig						
P (Outlet Pressure at Controlled Flow Rate) psig				ANSI/FCI LEAKAGE CLASS		
SPECIFIC GRAVITY						
cP (Dynamic Viscosity)						
INLET TEMPERATURE (°F)				According to ANSI/FCI Spec 70-2.		
Cv (Flow Coefficient)				7 doording to 7 thom or open 70 2.		
ΔP MAX (Calculated)				The information on classifications can be		
MAXIMUM ALLOWABLE APPROACH VELOCI	TY (fps)			found on next page.		
ATMOSPHERIC PRESSURE (psig)						
SLEEVE STYLE			ACTUATOR TYPE			
ACTUATOR BRAND		_				
TYPE SPECIFICATION Pneumatic Type:		e:	OPTIONS			
Plant Air Supply: psi minimum						
Voltage: V Frequency:	Hz Phase:					
Hydraulic Pressure: psi minimu	m					
Maximum Shutoff Pressure Required (psig):						
Please use separate form for each control	ol valve.					
PREPARED BY:				DATE:		

DATE:



Control Valve Seat Leakage Classifications

Per Information in ANSI/FCI 70-2

BODY			Series 5200E	Series 5200
STYLE	Series 5200	Series 5200 D-Port	Electrically Actuated	Diaphragm Actuated
Sizes	1" - 4"	6" - 48"	1" - 48"	1" - 3"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class V
Actuator	ATO/ATC	ATO/ATC	Pneumatic	ATO/ATC
	ATO/FCS	ATO/FCS	Hydraulic	ATO/FCS
	ATC/FOS	ATC/FOS	Electric	ATC/FOS
			Modulating	
Cv	Pre-pinched	Pre-pinched	Pre-pinched	Pre-pinched
BODY STYLE	Series 5300	Series 5400	Series 5700	Series 9000
Sizes	2" - 48"	4" - 48"	2" - 48"	1" - 12"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Steel Fabricated Stainless Steel Fabricated	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class IV
Actuator	Pneumatic	Pneumatic	Pneumatic	Manual
	Hydraulic	Hydraulic	Hydraulic	Hydraulic
	Electric	Electric	Electric	Electric
	Modulating		Modulating	Modulating
Cv	Pre-pinched	Centerline Pinch	Centerline Pinch	Pre-pinched

 $[\]ensuremath{^{\star}}$ See following page for leakage class information.



Control Valve Seat Leakage Classifications

Per Information in ANSI/FCI 70-2

	TABLE 1					
Leakage Class	Maximum Seat Leakage	Test Medium	Test Pressure	Test Procedure		
I				By agreement between user and seller, no test required		
II	0.5% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Type A		
III	0.1% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Type A		
IV	0.01% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Туре А		
V	0.0005 ml per minute of water per inch of port diameter per psi differential	Water at 50-125 °F (10-51 °C)	Maximum service pressure drop across valve plug; not to exceed ANSI body rating	Туре В		
VI	Not to exceed amounts in Table 2	Air or nitrogen at 50-125 °F (10-51 °C)	50 psig or maximum rated differential pressure across valve plug, whichever is lower	Type C		

Type A: Leakage flow and pressure data accurate to +/- 10% of reading; pressure applied to valve inlet with outlet open to atmosphere or connected to low head loss measuring device; full normal closing thrust from actuator

Type B: Leakage flow and pressure data accurate to +/- 10% of reading after letting leakage flow stabilize; pressure applied to valve inlet after filling entire body cavity and connected plumbing and stroking valve plug closed; net actuator thrust to be specified max;

Type C: Pressure applied to inlet with outlet connected to suitable measuring device; actuator adjusted to operating conditions specified with full normal closing thrust; allow sufficient time for leakage flow to stabilize

TABLE 2* *directly from ANSI/FCI 70-2, p. 3					
Nominal Seat Diameter					
Millimeters (Inches)	ml per Minute	Bubbles per Minute			
≤ 25 (≤ 1)	0.15	1			
38 (1.5)	0.30	2			
51 (2)	0.45	3			
64 (2.5)	0.60	4			
76 (3)	0.90	6			
102 (4)	1.70	11			
152 (6)	4.00	27			
203 (8)	6.75	45			
250 (10)	11.1				
300 (12)	16.0				
350 (14)	21.6				
400 (16)	28.4				