

## **Control Valve Design Data Form**

Please complete the form to define the project and operating parameters. Include as much information as possible. Shaded areas are required. Email your inquiry to suppot@redvalve.com.

CUSTOMER		PHONE			
CONTACT PERSON		EMAIL			
PROJECT REFERENCE	DELIVERY REQU	IRED	<u>I</u>	DRAWING APPROVAL	
LINE SIZE	BODY MATERIAL			FLANGE CLASS DRILLING	
PIPE SCH.	1				
MODEL	SLEEVE MATERIAL		FLOW MEDIUM (Describe):		
FLOW DATA	MINIMUM FLOW TO BE CONTROLLED	NORMAL FLOW TO BE CONTROLLED	MAXIMUM FLOW TO BE CONTROLLED	SHUTOFF YES NO	
<b>Q</b> (Flow Rate in U.S. GPM)					
P1 (Inlet Pressure at Controlled Flow Rate) psig				ANSI/FCI LEAKAGE CLASS	
P (Outlet Pressure at Controlled Flow Rate) psig					
SPECIFIC GRAVITY				1	
<b>cP</b> (Dynamic Viscosity)				According to ANSI/FCI Spec 70-2.	
INLET TEMPERATURE (°F) Cv (Flow Coefficient)	<u> </u> '	<b> </b>	<b></b>	The information on classifications can be	
ΔP MAX (Calculated)	·'	<u> </u>	<u> </u>	found on next page.	
MAXIMUM ALLOWABLE APPROACH VELOC	CITY (fps)	<u> </u>		•	
SLEEVE STYLE		ACTU TYPE	JATOR		
ACTUATOR BRAND				FUNCTION	
TYPE SPECIFICATION	Pneumatic Typ	)e:	OPTIONS		
Plant Air Supply: psi minimu	ım				
Voltage: V Frequency:	Hz Phase:				
Hydraulic Pressure: psi minimu	um				

Please use separate form for each control valve.

PREPARED BY:

**CUSTOMER APPROVAL:** 

DATE:



## **Control Valve Seat Leakage Classifications**

Per Information in ANSI/FCI 70-2

BODY			Series 5200E	Series 5200
STYLE	Series 5200	Series 5200 D-Port	Electrically Actuated	Diaphragm Actuated
Sizes	1" - 4"	6" - 48"	1" - 48"	1" - 3"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class V
Actuator	ATO/ATC	ATO/ATC	Pneumatic	ATO/ATC
	ATO/FCS	ATO/FCS	Hydraulic	ATO/FCS
	ATC/FOS	ATC/FOS	Electric Modulating	ATC/FOS
Cv	Pre-pinched	Pre-pinched	Pre-pinched	Pre-pinched
BODY STYLE	Series 5300	Series 5400	Series 5700	Series 9000
Sizes	2" - 48"	4" - 48"	2" - 48"	1" - 12"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Steel Fabricated Stainless Steel Fabricated	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class IV
Actuator	Pneumatic	Pneumatic	Pneumatic	Manual
	Hydraulic	Hydraulic	Hydraulic	Hydraulic
	Electric	Electric	Electric	Electric
	Modulating		Modulating	Modulating
Cv	Pre-pinched	Centerline Pinch	Centerline Pinch	Pre-pinched

\* See following page for leakage class information.



## **Control Valve Seat Leakage Classifications**

Per Information in ANSI/FCI 70-2

	TABLE 1					
Leakage Class	Maximum Seat Leakage	Test Medium	Test Pressure	By agreement between user and seller, no test required		
I						
II	0.5% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Туре А		
III	0.1% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Туре А		
IV	0.01% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Туре А		
V	0.0005 ml per minute of water per inch of port diameter per psi differential	Water at 50-125 °F (10-51 °C)	Maximum service pressure drop across valve plug; not to exceed ANSI body rating	Туре В		
VI	Not to exceed amounts in Table 2	Air or nitrogen at 50-125 °F (10-51 °C)	50 psig or maximum rated differential pressure across valve plug, whichever is lower	Туре С		

Type A: Leakage flow and pressure data accurate to +/- 10% of reading; pressure applied to valve inlet with outlet open to atmosphere or connected to low head loss measuring device; full normal closing thrust from actuator

Type B: Leakage flow and pressure data accurate to +/- 10% of reading after letting leakage flow stabilize; pressure applied to valve inlet after filling entire body cavity and connected plumbing and stroking valve plug closed; net actuator thrust to be specified max;

Type C: Pressure applied to inlet with outlet connected to suitable measuring device; actuator adjusted to operating conditions specified with full normal closing thrust; allow sufficient time for leakage flow to stabilize

TABLE 2*   *directly from ANSI/FCI 70-2, p. 3				
Nominal Seat Diameter				
Millimeters (Inches)	ml per Minute	Bubbles per Minute		
≤ 25 (≤ 1)	0.15	1		
38 (1.5)	0.30	2		
51 (2)	0.45	3		
64 (2.5)	0.60	4		
76 (3)	0.90	6		
102 (4)	1.70	11		
152 (6)	4.00	27		
203 (8)	6.75	45		
250 (10)	11.1			
300 (12)	16.0			
350 (14)	21.6			
400 (16)	28.4			