

**SERIES 5200-ED ELECTRICALLY OPERATED
PRE-PINCHED CONTROL PINCH VALVES
Specification #RV-5200ED**

PART 1 GENERAL

1.01 SUBMITTALS

- A. Submit product literature that includes information on the performance and operation of the valve, materials of construction, dimensions and weights, elastomer characteristics, sleeve trim design, flow data, and pressure ratings.
- B. Upon request, provide shop drawings that clearly identify the valve dimensions including all supplied accessories.

1.02 QUALITY ASSURANCE

- A. Supplier shall have at least ten (10) years experience in the manufacture of pinch style valves, and shall provide references and a list of installations upon request.

PART 2 PRODUCTS

2.01 ELECTRIC MOTOR OPERATED PINCH VALVES

- A. Valves shall be 6" or larger, of the full cast metal body, mechanical pinch type with flange joint ends. The valve length shall be as given in ISA S75.08. The flanges shall be drilled and tapped to mate with ANSI B16.1, Class 125 / ANSI B16.5, Class 150 flanges.
- B. The sleeve trim shall be one piece construction with integral flanges drilled to be retained by the flange bolts. The sleeve trim shall be reinforced with calendared nylon or calendared polyester fabric to match service conditions. The sleeve trim shall be connected to the pinch bar by tabs imbedded in the sleeve trim reinforcing ply. All internal valve metal parts are to be completely isolated from the process fluid by the sleeve trim. To promote laminar flow. The interior surface of the sleeve shall be smooth. Sleeves manufactured with interior arches or folds shall not be permitted.
- C. The fixed pinch bar shall be set to pre-pinch the sleeve so that the minimum full open area is centered in the valve. For full port and reduced port sleeves the port areas shall be 100% of the full pipe area at the valve ends. For Cone and Variable Orifice sleeves the port area at the inlet shall be 100% of the full pipe area, reducing to a smaller port size at the outlet.
- D. The solid steel pinch mechanism shall be single acting, closing the sleeve from the top only. The mechanism shall be supported in the valve body. To prevent pitting, corrosion, seizing and jamming. The pinch mechanism and side-rails shall be fully enclosed within the valve body. Side-Rails that slide through bushings or protrude through the valve body shall not be permitted. There shall be no cast parts in the operating mechanism. The mechanism shall be connected to the electrically actuated actuator through an ACME threaded stem. The electric motor shall be as specified. The pinch mechanism shall be adjustable for stroke without removing the valve from the line. Valve shall be manufactured in the USA.
- E. The electric actuator shall be mounted on the valve by means of an open yoke. The electric actuator and yoke shall be non-rising and shall conform to safety regulations outlined in 98/37/EC-1.3 "Protection Against Mechanical Hazards", Section 1.3.

2.02 FUNCTION

- A. An electric motor rotates a threaded nut, pushing a threaded stem into the valve body, pinching the sleeve closed. Reversing the direction of the electric motor pulls the stem out of the valve body, opening the sleeve.

2.03 MANUFACTURER

- A. All valves shall be of the Series 5200-ED as manufactured by the Red Valve Co., Inc. of Carnegie, PA 15106 or approved equal.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Valve shall be installed in accordance with manufacturer's written Installation and Operation Manual and approved submittals.

3.02 MANUFACTURER'S CUSTOMER SERVICE

- A. Manufacturer's authorized representative shall be available for customer service during installation and start-up, and to train personnel in the operation, maintenance and troubleshooting of the valve.
- B. Manufacturer shall also make customer service available directly from the factory in addition to authorized representatives for assistance during installation and start-up, and to train personnel in the operation, maintenance and troubleshooting of the valve.